



Madera plant

PLANT HISTORY

- 1970: Built as a joint venture between Indian Head Inc. and United Vintners (operated as Madera Glass)
- 1975: Purchased by TBG
- 1983: Purchased by InCon Packaging
- 1987: Ball and InCon formed Ball-InCon Glass Packaging as a joint venture
- 1990: Ball-InCon Glass becomes wholly-owned by Ball Corporation
- 1994: Name changed to Ball Glass Container Corporation
- 1995: Ball and Saint-Gobain formed Ball-Foster Glass Container Corp. (including Foster-Forbes) as a joint venture
- 1996: Saint-Gobain purchased Ball's interest in the joint venture; Ball-Foster wholly-owned by Saint-Gobain
- Sept. 15, 2000: Name changed to Saint-Gobain Containers LLC
- Jan. 1, 2001: Name changed to Saint-Gobain Containers Inc.
- April 2010: Brand name changed to Verallia
- April 11, 2014: Ardagh Group purchased VNA; Name changed to Ardagh Glass Inc.

FACILITY SPECIFICS

- 68 acres
- 1,034,000 total building square footage
- Approximately 370 hourly-represented and salaried employees

MANUFACTURING ELEMENTS

- Manufactures glass containers for the wine market
- Two furnaces that use 857 tons of raw and recycled materials per day

OPERATIONS

- Continuous: 7 days per week / 365 days per year
- Manufactures approximately 1 million containers per day

Ardagh Group is a global supplier of infinitely recyclable, sustainable glass and metal packaging solutions for the world's leading brands. The consistent pursuit of market-leading innovation, quality and customer service, backed by investment in our people and processes, underpins everything we do.

Ardagh operates 60 metal and glass production facilities in 16 countries, employing approximately 19,000 people with sales of more than \$9.1 billion.

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